



Installation manual
Front shock relocation bracket kit
2000 — 2006 Chevy or GMC 1500
with stock air ride shocks
Part # 10962

sj121207rev.02

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Front shock relocation bracket kit

<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
16965-05	DS front shock relocation bracket	1
16965-06	PS front shock relocation bracket	1
10960NB1	Hardware bag	1
10962INST	Instruction manual	1

Congratulations on your selection to purchase a Tuff Country EZ-Ride Suspension System. We at Tuff Country EZ-Ride Suspension are proud to offer a high quality product at the industries most competitive pricing. Thank you for your confidence in us and our product.

It is the customers responsibility to make sure that a re-torque is performed on all hardware associated with this suspension system after the first 100 miles of installation. It is also the customers responsibility to do a complete re-torque after every 3000 miles or after every off road use.

After the original installation, Tuff Country EZ-Ride Suspension also recommends having the alignment checked every 6 months to ensure proper tracking, proper wear on tires and front end components. Tuff Country EZ-Ride Suspension takes no responsibility for abuse, improper installation or improper suspension maintenance.

Important customer information:

Tuff Country EZ-Ride Suspension highly recommends that a qualified or a certified mechanic performs this installation.

It is the responsibility of the customer/installer to wear safety glasses at all times when performing this installation.

It is the customers/installers responsibility to read and understand all steps before installation begins. If you have any questions or concerns, please contact our technical department @ (801) 280-2777. Also, the OEM manual should be used as a reference guide.

This vehicles reaction and handling characteristics may differ from standard cars and/or trucks. Modifications to improve and/or enhance off road performance may raise the intended center of gravity. Extreme caution must be utilized when encountering driving conditions which may cause vehicle imbalance or loss of control. **DRIVE SAFELY!** Avoid abrupt maneuvers: such as sudden sharp turns which could cause a roll over, resulting in serious injury or death.

If you desire to return your vehicle to stock, it is the customers responsibility to save all stock hardware.

Limited lifetime warranty

Notice to all Tuff Country EZ-Ride Suspension customers: It is your responsibility to keep your original sales receipt! If failure should occur on any Tuff Country EZ-Ride Suspension component, your original sales receipt must accompany the warranted unit to receive warranty. Warranty will be void if the customer can not provide the original sales receipt. Do not install a body lift in conjunction with a suspension system. If a body lift is used in conjunction with any Tuff Country EZ-Ride Suspension product, your Tuff Country EZ-Ride Suspension WARRANTY WILL BE VOID. Tuff Country Inc. ("Tuff Country") suspension products are warranted to be free from defects in material and workmanship for life if purchased, installed and maintained on a non-commercial vehicle; otherwise, for a period of twelve (12) months, from the date of purchase and installation on a commercial vehicle, or twelve thousand (12,000) miles (which ever occurs first). Tuff Country does not warrant or make any representations concerning Tuff Country Products when not installed and used strictly in accordance with the manufacturer's instructions for such installation and operation and accordance with good installation and maintenance practices of the automotive industry. This warranty does not apply to the cosmetic finish of Tuff Country products nor to Tuff Country products which have been altered, improperly installed, maintained, used or repaired, or damaged by accident, negligence, misuse or racing. ("Racing is used in its broadest sense, and, for example, without regards to formalities in relation to prizes, competition, etc.) This warranty is void if the product is removed from the original vehicle and re-installed on that or any other vehicle. This warranty is exclusive and is in lieu of any implied warranty of merchantability, fitness for a particular purpose or other warranty of quality, whether express or implied, except the warranty of title. All implied warranties are limited to the duration of this warranty. The remedies set forth in this warranty are exclusive. This warranty excludes all labor charges or other incidental of consequential damages. Any part or product returned for warranty claim must be returned through the dealer of the distributor from whom it was purchased. Tuff Country reserves the right to examine all parts returned to it for warranty claim to determine whether or not any such part has failed because of defect in material or workmanship. The obligation of Tuff Country under this warranty shall be limited to repairing, replacing or crediting, at its option, any part or product found to be so defective. Regardless of whether any part is repaired, replaced or credited under this warranty, shipping and/or transportation charges on the return of such product must be prepaid by the customer under this warranty.

Important information that needs to be read before installation begins:

Tuff Country recommends installing this box kit only on vehicles that have the stock air ride control shocks and has a 6" suspension system installed on the vehicle. This box kit will not work on stock vehicle or vehicle that have a suspension system taller than 6".

Before installation begins, Tuff Country EZ-Ride Suspension highly recommends that the installer performs a test drive on the vehicle. During the test drive, check to see if there are any uncommon sounds or vibrations. If uncommon sounds or vibrations occur on the test drive, uncommon sounds or vibrations will be enhanced once the suspension system has been installed. Tuff Country EZ-Ride Suspension highly recommends notifying the customer prior to installation to inform the customer of these issues if they exist.

Make sure to use thread locker or lock tite on all new and stock hardware associated with the installation of this suspension system.

Special note: Before installation begins, it is the customers/installers responsibility to make sure that all parts are on hand. If any parts are missing, please feel free to call one of our customer service representatives @ (801) 280-2777.

Hardware bag 10960NB1 includes:

<u>Description</u>	<u>Quantity</u>
PB4902 (poly bushings)	4
S10175 (.6875" x .565" x 1.600" sleeve)	2
716112B (7/16" x 1 1/2" bolts)	2
38WA (3/8" USS flat washers)	4
716UN (7/16" unitorque nuts)	2
9163B (9/16" x 3" bolts)	2
12WA (1/2" USS flat washers)	8
916UN (9/16" unitorque nuts)	2

Recommended tools selection:

Drill
Drill bits
Torque wrench
Standard socket set
Standard wrench set
Metric socket set
Metric wrench set
Tape measure
Hydraulic floor jacks

Front shock relocation bracket installation:

1. To begin installation, block the rear tires of the vehicle so that the vehicle is stable and can't roll backwards. Safely lift the front of the vehicle and support the frame with a pair of jack stands. Place a jack stand on both the driver and passenger side. Remove the driver and passenger side tires and wheels.

2. Working on the driver side, remove the stock shock from the stock lower mounting point. Save the stock hardware for later installation. Repeat procedure on the passenger side. **Special note: You do not need to remove the shock completely from the vehicle, make sure to keep the upper shock mount attached to the stock location.**

3. Locate the new driver and passenger side front shock relocation brackets. Locate (2) PB4902 poly bushings and (2) S10175 sleeves from hardware bag 10960NB1. Install the new poly bushings and sleeve into the new driver and passenger side shock relocation brackets. **Special note: Make sure to use a lithium or moly base grease prior to inserting the new bushings and sleeves into the new driver side and passenger side front shock relocation brackets. This will help increase the life of the bushings as well as help prevent squeaking.**

4. Locate (4) 1/2" USS flat washers, (2) 7/16" x 1 1/2" bolt, (4) 3/8" USS flat washers and (2) 7/16" unitorque nuts from hardware bag 10960NB1. Also, locate the stock lower shock mounting hardware. Working on the driver side, install the new driver side shock relocation bracket to the stock location and secure using the stock hardware. **Do not tighten at this point. Special note: When installing the new shock relocation bracket, make sure to use (2) 1/2" USS flat washers (per side) as spacers on the front lower portion of the new shock relocation bracket and the stock location.** Using the driver side shock relocation bracket as a guide, carefully drill a 7/16" hole into the stock lower control arm bump stop. Secure the new driver side bracket to the stock lower control arm using the new 7/16" x 1 1/2" bolt and hardware. Add some thread locker or lock tite to the new 7/16" and the stock lower hardware and torque the 7/16" hardware to **42 ft lbs.** and the stock lower hardware **95 ft lbs.** Repeat procedure on the passenger side.

Photo # 1

5. Locate (2) 9/16" x 3" bolts, (4) 1/2" USS flat washers and (2) 9/16" unitorque nuts. Working on the driver side, re-install the lower mount on the stock shock to the newly installed relocation bracket and secure using the new 9/16" x 3" bolt and hardware. Add some thread locker or lock tite to the stock bolt and torque to **95 ft lbs.** **Special note: After the installation of the stock shock, and the vehicle is on the ground, check to make sure that there is proper clearance between the stock shock and the stock bump stop bracket. If there is contact between the stock shock and the stock bump stop bracket, carefully cut off the corner of the stock bump stop bracket for proper shock clearance.** Repeat procedure on the passenger side.

Photo # 2

6. Check and double to check to make sure that all steps were performed properly.

7. Install the tires and wheels and carefully lower the vehicle to the ground.

Congratulations, installation complete!

Special note: After the completion of the installation, Tuff Country EZ-Ride Suspension recommends taking the vehicle to an alignment shop and having a proper front end alignment performed.

Tuff Country EZ-Ride Suspension recommends that a complete re-torque is done on all bolts associated with this suspension system. It is the customers responsibility to make sure that a re-torque is performed on all hardware associated with this suspension system after the first 100 miles of installation. It is also the customers responsibility to do a complete re-torque after every 3000 miles or after every off road use. Neglect of following these steps could cause brackets to come loose and cause serious damage to the suspension system and to the vehicle.

If you have any questions or concerns, please feel free to contact Tuff Country or your local Tuff Country dealer.



Photo # 1



Photo # 2